

Ongoing developments in SolarSplit – sub project:Integration of Ice Storage in to Mono-Split-Units

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3.4U 1.70

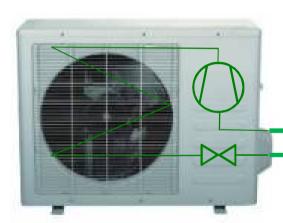
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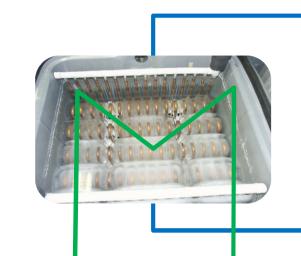
Integrating an Ice Storage **Option 1**





- + cost efficient
- + simple control





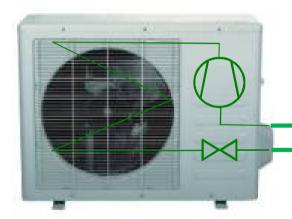
- poor direct cooling efficiency
- high thermal inertia during initial cooling

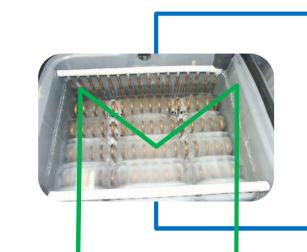
Integrating an Ice Storage **Option 1**

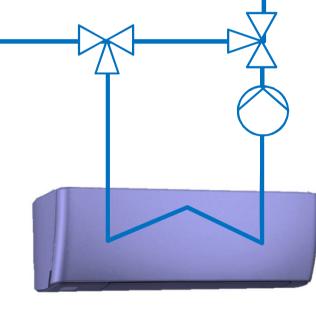




- + cost efficient
- + simple control







- poor direct cooling efficiency
- high thermal inertia during initial cooling

Evaporators Data



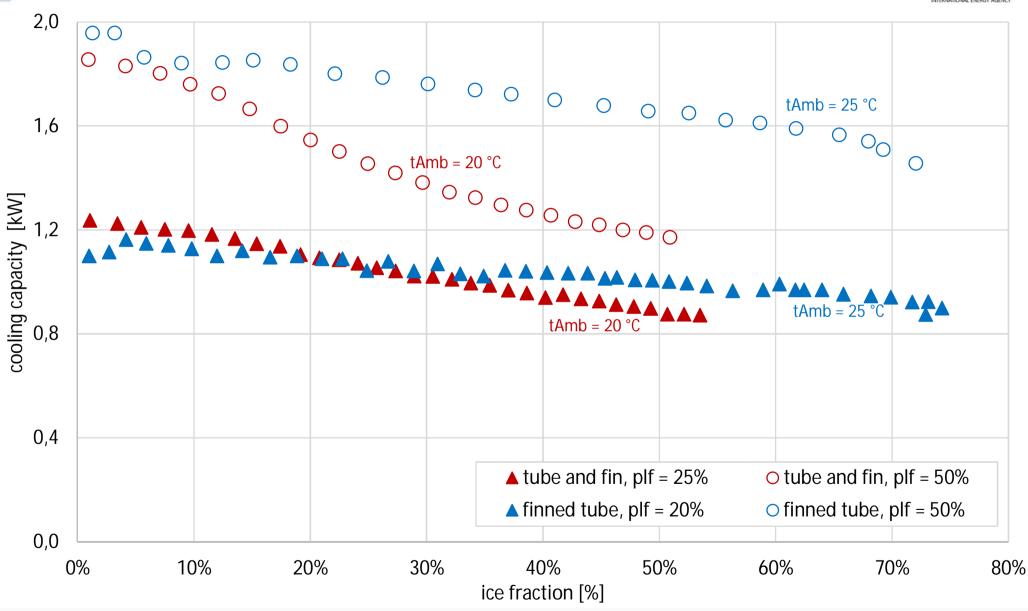


	tube and fin	finned tube		
tubo longth	2 x 6.2 m	4 x 4.95 m		
tube length	in series	in parallel		
tube outside surface	0.39 m^2	0.51m^2		
fin water side area	2,32 m ²	0,91 m ²		
total water side area	2,71 m ²	1,42 m ²		
tube material	copper	aluminum		
fin material	aluminum	aluminum		
mean fin length	9,8 mm	11,1 mm		
refrigerant volume	5,81	5,01		

Storage Charging Cooling Capacity vs. Ice Fraction



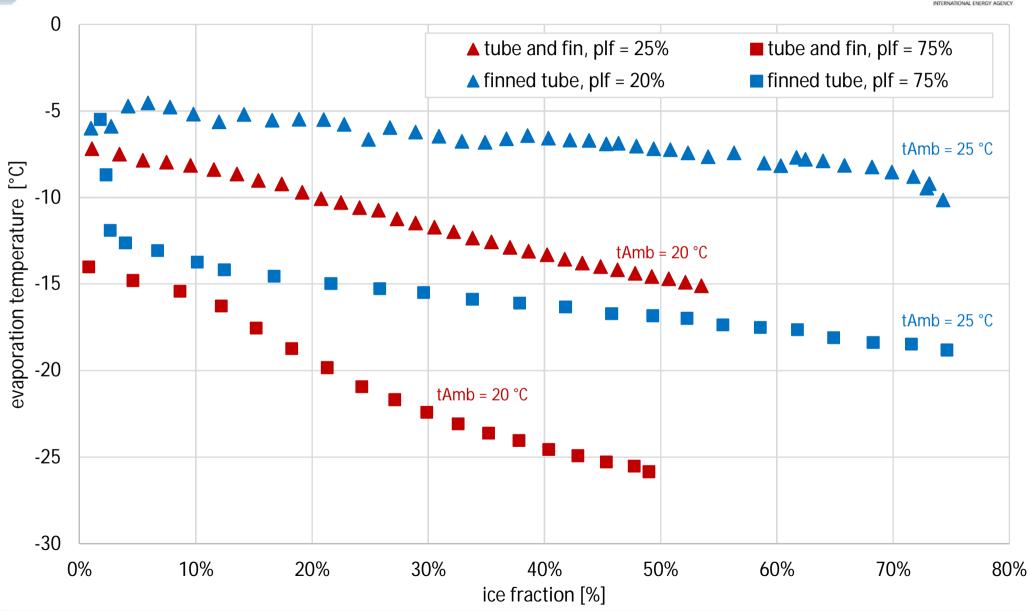




Storage Charging Evaporation Temperature vs. Ice Fraction

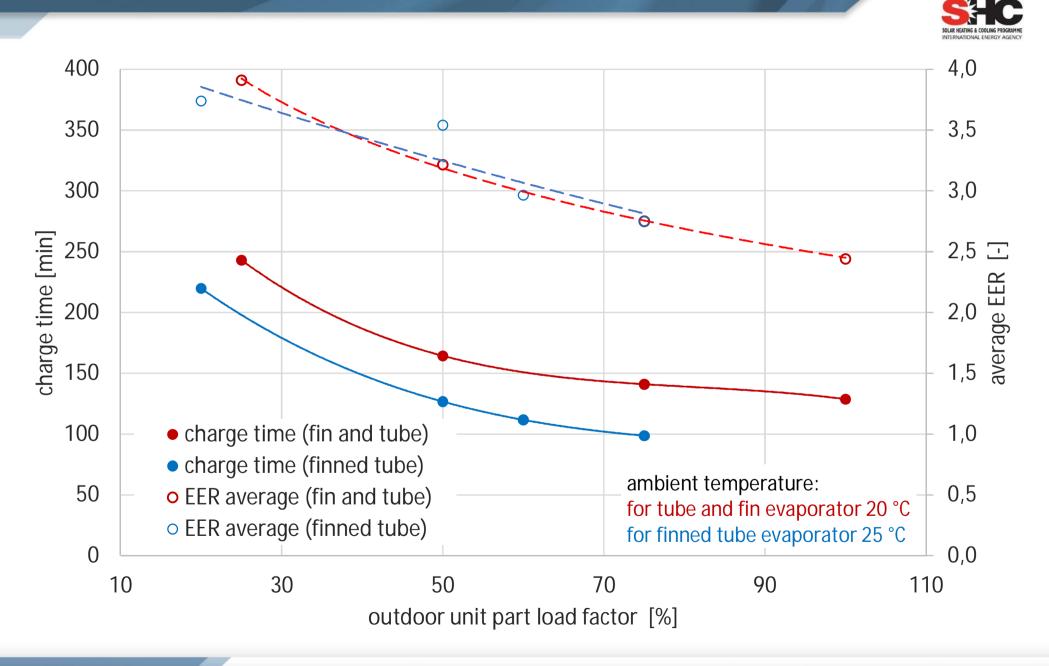






Charge time and EER vs. Outdoor Unit PLF for charging process 15 °C to 50 % ice fraction

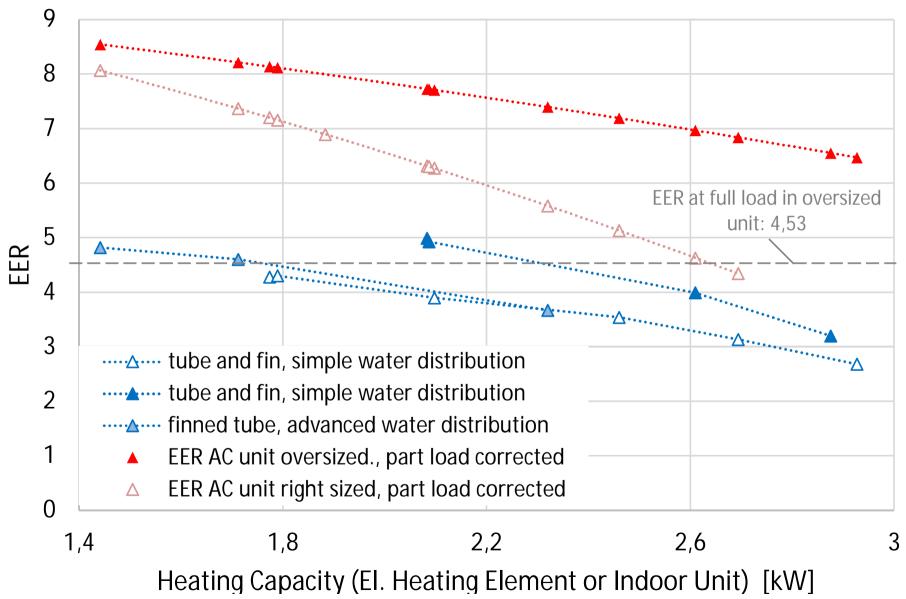




Efficiency in Direct Cooling Mode

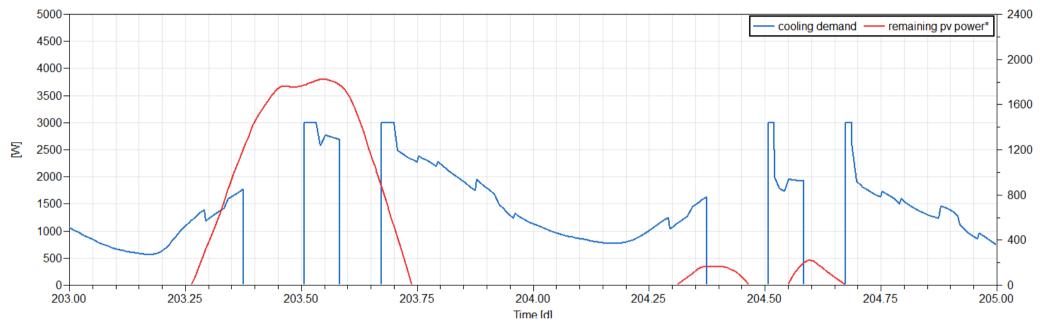








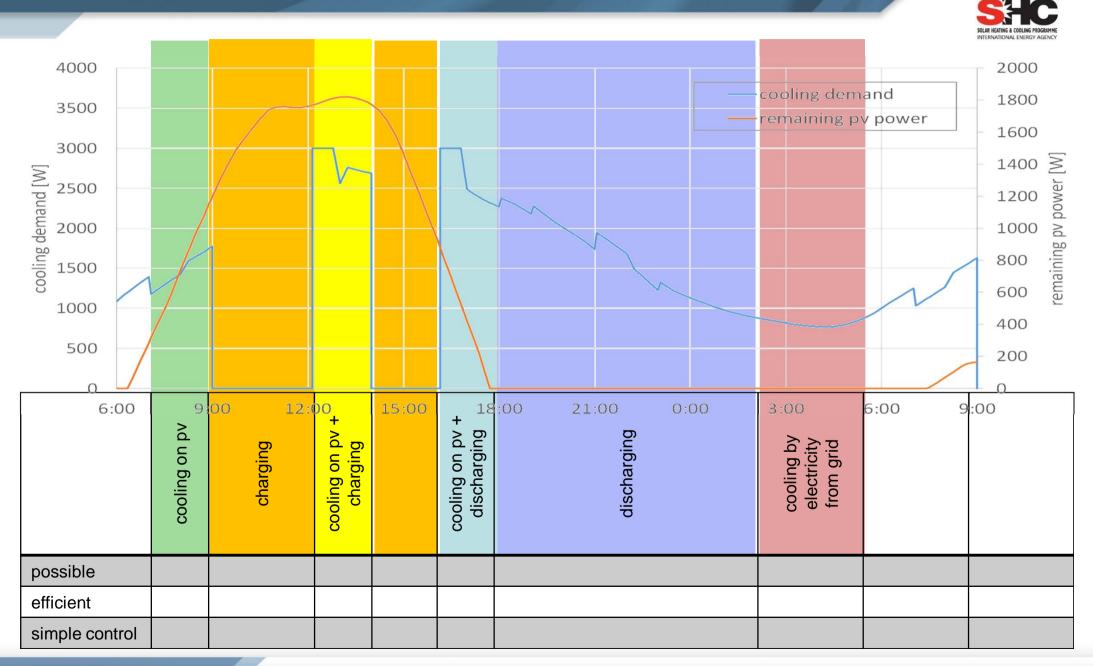




possible					
efficient					
simple control					

Possible Operations Modes Depending on Cooling Demand and Remaining PV Power

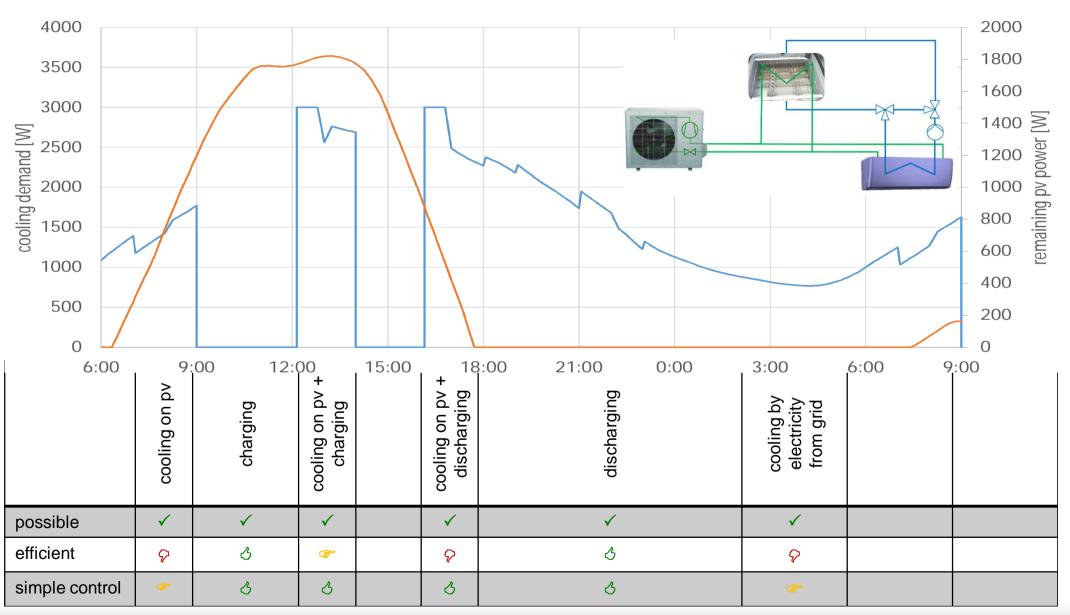




Possible Operations Modes – Option 1







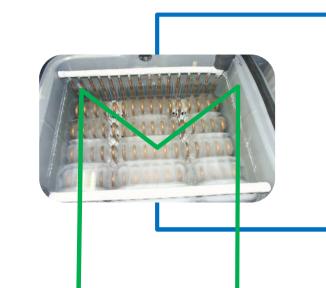
Integrating an Ice Storage Evolution Stage





- + high efficient
- + fast response





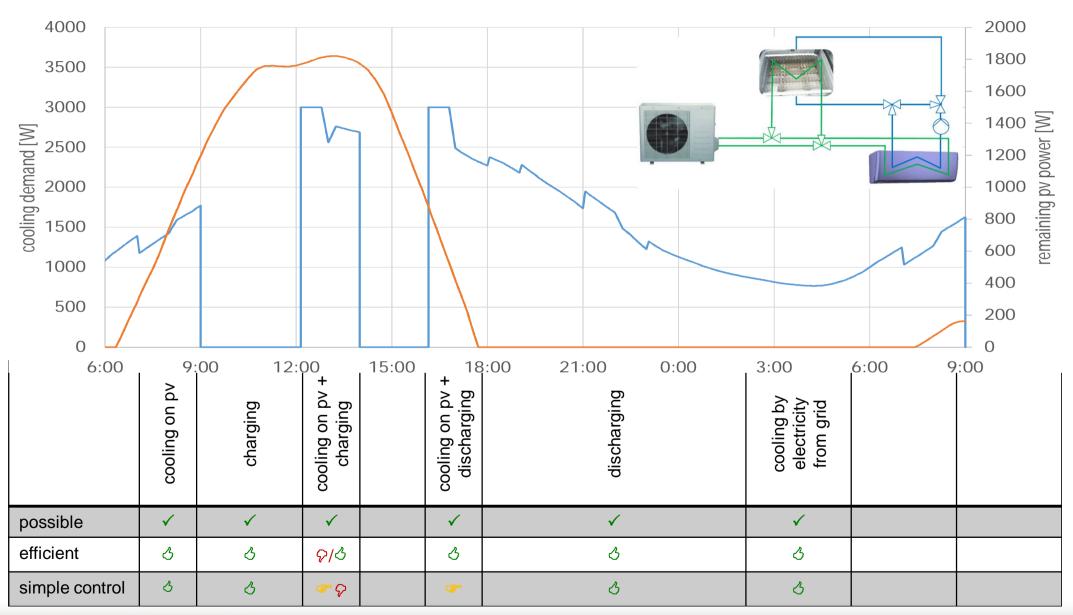


- complex control required
- expensive indoor unit and installation

Possible Operations Modes – Option 2







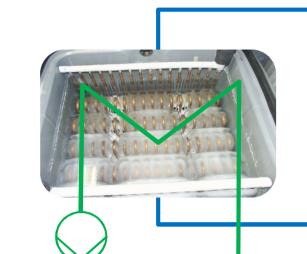
Integrating an Ice Storage Alternative





- + no water cycle
- + high efficiency





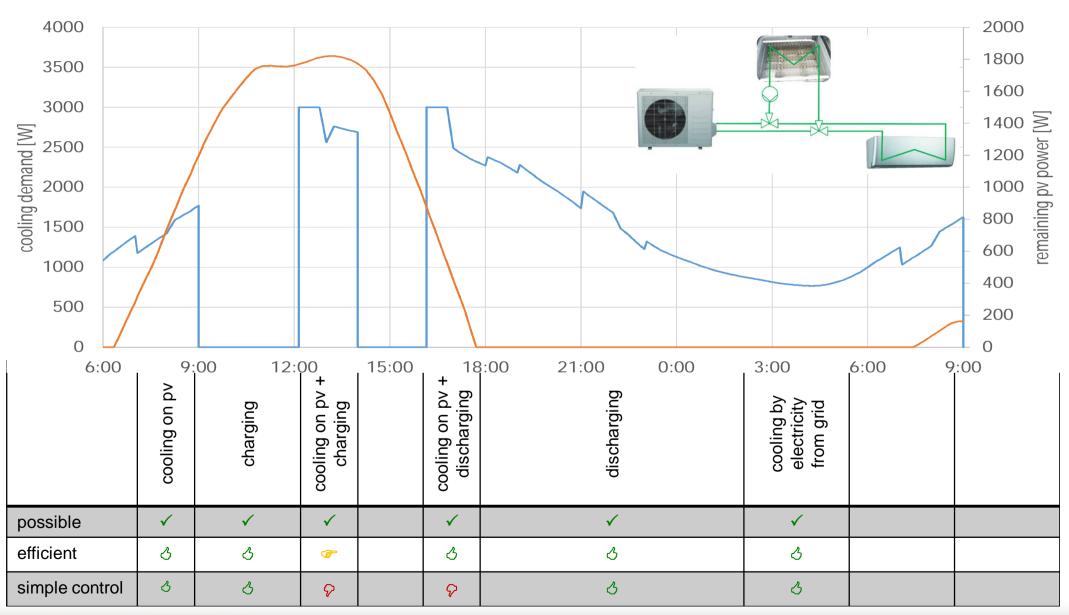


- complex control (refrigerant location)
- discharge process might be less efficient

Possible Operations Modes – Option 3







Refrigeration Pumps Tests





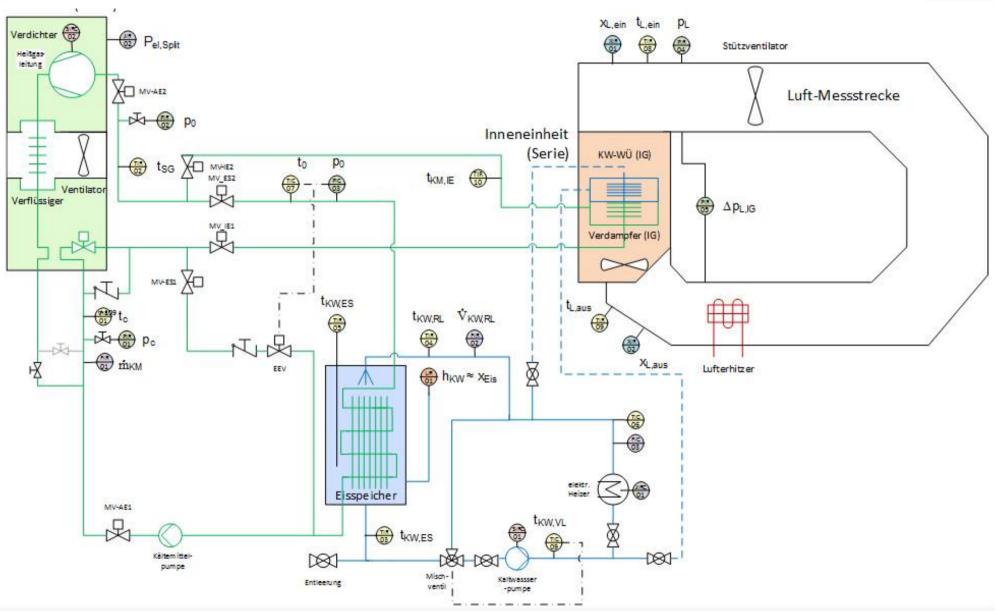
- no pumps for liquid refrigerants are available in the required range
- compared to application of available pumps conditions differ in...
 - viscosity of refrigerants is lower than of other media (diesel, gasoline)
 - pressure increase is low
 - absolute pressure level is high (up to 40 bar and higher)
 - refrigerant state is near to saturation (pressure decrease leads to vaporization)
- cooperation with a German pump manufacture
 - first promising results in a test cycle
 - right now installed in the test rig



Test Rig Extension



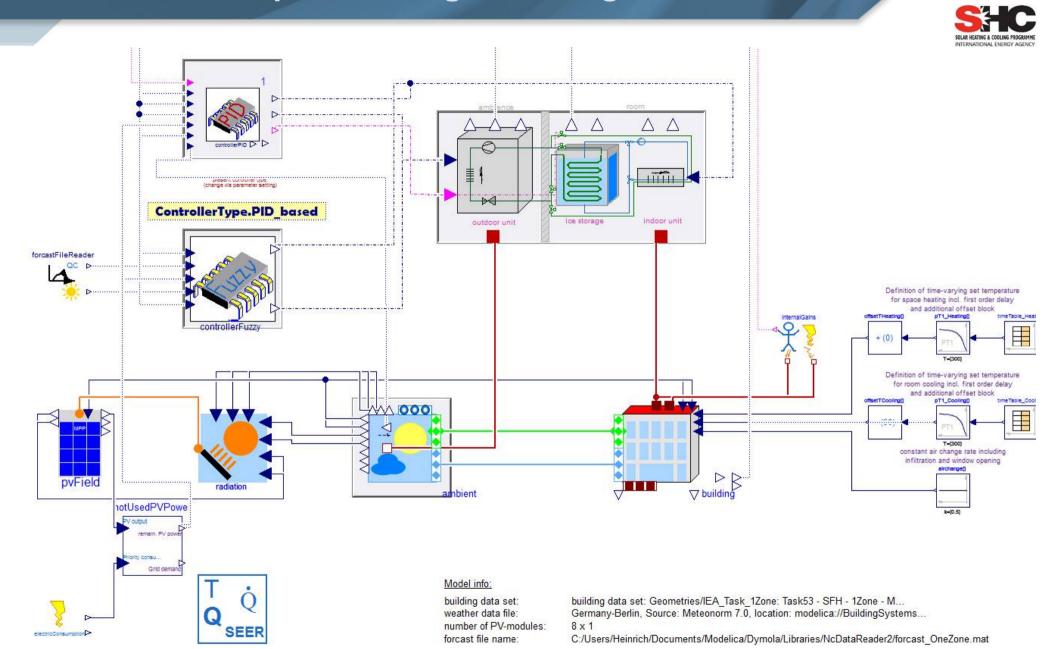






Controller Development using Modelling / Simulation

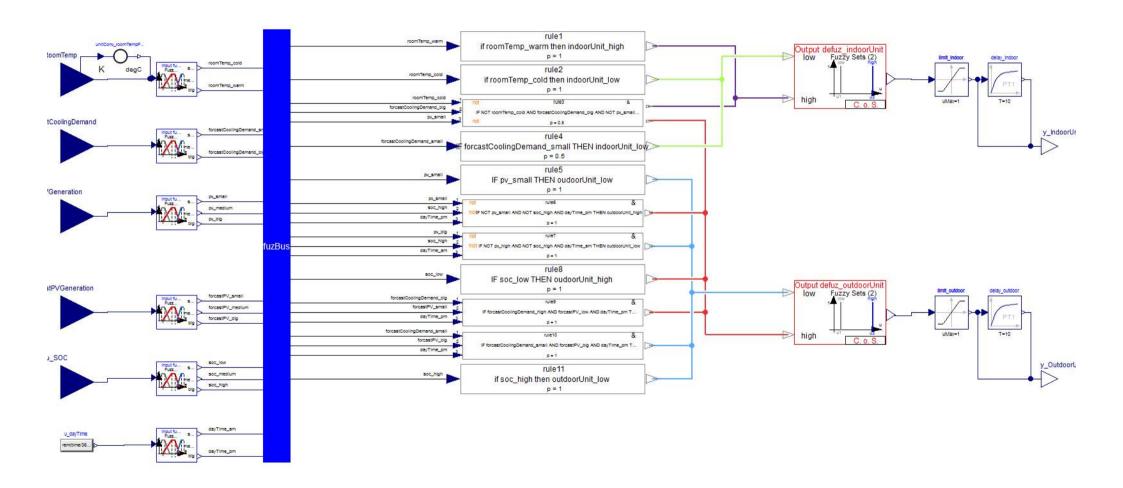






Controller Development using Modelling / Simulation





Controller Implementation

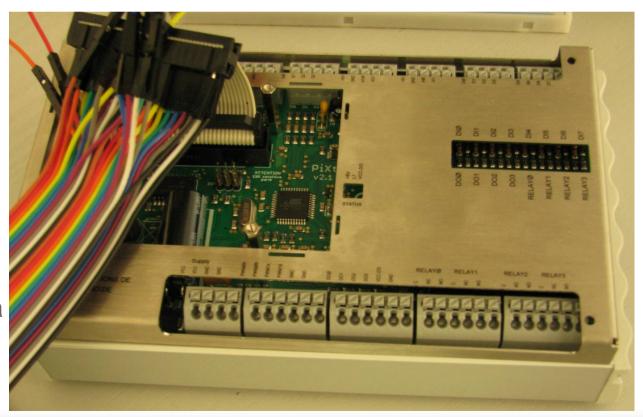




- Controller implementation in Arduino / Pi based controllers
 - both variants (PID based and fuzzy based)
 - forcast for pv-production and cooling demand based on web-queries and simple calculation models

Controller test on test rig

- hardware controller
- using real forcast data
- using current pv-electricity generation from ILK-pv-system
- using current weather data and building model to generate heat load



Simulation Results using Models based on the Test Rig Results





